

BRV 34540

shf 08-09/12

Work Order ID 54224

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Item ID: D412-698-011
Revision ID: E
Item Name: Cabin Door Roller, LH

Accept

Start Date: 12/03/09 Start Qty: 4.00
Required Date: 12/08/09 Req'd Qty: 4.00

Reference:

Approvals: Process Plan: 
QC:

Date: Tooling:
Date: SPC (Y/N):

Cust Item ID:
Customer:

Setup Start
Stop

Run Start
Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours
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Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN D412-698	Rev E

100	DOCUMENT CONTROL	0.00
DC	Memo	0.00
Document Control	Photocopy bluefile and create labels per PPP D412-698-011	CHG003

110	Pick Kit	0.00
Packaging	Memo	0.00
Packaging		

120	QC4- 100% Inspect kits for completeness	0.00
QC	Memo	0.00
Quality Control		

8012/11

HJ for BG 09/12/04

9/12/3

21 SF

27 8012/11

(44)

4

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Required Date: 12/08/09 Req'd Qty: 4.00



Reference:

Approvals: Process Plan: Date: Tooling: Date:
QC: Date: SPC (Y/N):

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours
130	Packaging	0.00
Packaging	Memo	0.00
Packaging	Identify and pack for shipping as per PPP D412-698-011 Location: _____	
	Rev B	
140	QC21- Final Inspection - Work Order Release	0.00
QC	Memo	0.00
Quality Control		



Cust Item ID:
Customer:

Setup Start



Stop



Run Start



Stop



Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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9/12/11

42 SP

09/12/11

11/09/12/11

Picklist Print

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Work Order ID: 54224

Parent Item: D412-698-011RevE

Parent Item Name: Cabin Door Roller, LH

Comments:

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location
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D3121-141RevE	x3	Manufactured	No		
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Bracket Assembly

5

P11

Warehouse

Location

Main Warehouse

ST

52365

D3121-143RevE	x1	Manufactured	No		
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Bracket Assembly

6
#

Warehouse

Location

Main Warehouse

ST

52365

D3183-043RevC1	x1	Manufactured	No		
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Bracket Assembly

7
#

Warehouse

Location

Main Warehouse

ST

46030

8
#

Start Date: 12/03/09

Required Date: 12/08/09

Start Qty: 4.00

Required Qty: 4.00

Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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100	Each	7.0000	12.0000			
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9/12/3 SP
354217 11 SP
9/12/11

Loc Qty

Loc Code

7

7

110

Each

8.0000

4.0000



1x SP
9/12/3 SP

Loc Qty

Loc Code

8

8

110

Each

3.0000

4.0000



4x SP
9/12/3
(24) SP

Loc Qty

Loc Code

3

3

34 SP
(1x) 54219 SP
9/12/11

Picklist Print

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Parent Item: D412-698-011RevE

Parent Item Name: Cabin Door Roller, LH

Comments:

Start Date: 12/03/09

Required Date: 12/08/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3137-043RevF **tl** Manufactured No



Bracket Assembly

Warehouse

Location

Main Warehouse

ST

42192

Loc Qty

Loc Code

110 Each 24.0000 4.0000



9/12/3 SL

D3199-1RevB **x9** Manufactured No



Bracket

Warehouse

Location

Main Warehouse

ST

47848

52466

53036

Loc Qty

Loc Code

110 Each 107.0000 36.0000



4xSL

9/12/3

SL

D3202-1RevD **tl** Manufactured No



Cover

Warehouse

Location

Main Warehouse

ST

46253

50134

Loc Qty

Loc Code

110 Each 24.0000 4.0000



9/12/3

(4)

SL

4xSL

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Shop Packet Print

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6.0 PARTS LIST - CABIN DOOR MODIFICATION KITS

(FOR AIRCRAFT EQUIPPED WITH P/N 205-032-669-XXX ALUMINUM DOORS)

Qty -011	Qty -012	Qty -013	Qty -017	Qty -019	Qty -021	Part Number	Description
X						D412-698-011	CABIN DOOR ROLLER KIT, LH
	X					D412-698-012	CABIN DOOR ROLLER KIT, RH
		X				D412-698-013	DOOR HANDLE KIT
			X			D412-698-017	REPLACEMENT DOOR TRACK KIT
				X		D412-698-019	BEARING OVERHAUL KIT
					X	D412-698-021	REPLACEMENT SHIM KIT
3	3					D3121-141	BRACKET ASSEMBLY
1						D3121-143	BRACKET ASSEMBLY
	1					D3121-144	BRACKET ASSEMBLY
1	1					D3137-043	BRACKET ASSEMBLY
						D3183-043	BRACKET ASSEMBLY
	1					D3183-044	BRACKET ASSEMBLY
9	9		9			D3199-1	BRACKET
1	1		1			D3202-1	COVER
		4				D3203-1	HANDLE
		1				D3220-041	DOUBLER
		1				D3220-042	DOUBLER
		2				D3220-3	DOUBLER
				7		D3121-21	BOLT
				5		D3121-241	BEARING ASSEMBLY
				1		D3137-3	GUIDE
				1		D3137-5	WASHER
				2		D3183-045	BEARING ASSEMBLY
					3	D3238-1	SHIM
					1	D3238-3	SHIM
					2	D3238-5	SHIM
					6	D3238-11	SHIM
					2	D3238-13	SHIM
					4	D3238-15	SHIM
		8				AN960JD416L	WASHER
		8				MS21042L4	NUT (OR MS21042-4)
		16				MS24694-S98	SCREW
				1		MS24694-S101	SCREW